#### **Digital IC & Sytems Design**

#### Iain McNally

≈ 15 lectures

#### Koushik Maharatna

≈ 15 lectures

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#### Digital IC & Sytems Design

#### • Assessment

10% Coursework L-Edit Gate Design (BIM)

90% Examination

#### • Books

#### **Integrated Circuit Design**

a.k.a. Principles of CMOS VLSI Design - A Circuits and Systems Perspective Neil Weste & David Harris Pearson, 2011

**Digital System Design with SystemVerilog** Mark Zwolinski Pearson Prentice-Hall, 2010

#### Iain McNally

#### Integrated Circuit Design

#### • Content

- **–** Introduction
- **–** Overview of Technologies
- **–** Layout
- **–** CMOS Processing
- **–** Design Rules and Abstraction
- **–** Cell Design and Euler Paths
- **–** System Design using Standard Cells
- **–** Pass Transistor Circuits
- **–** Latches and Flip-Flops
- **–** PLAs, ROMs, RAMs
- **–** Wider View

#### • Notes & Resources

https://secure.ecs.soton.ac.uk/notes/bim/notes/icd/

1003

#### History

#### **1947** First Transistor

John Bardeen, Walter Brattain, and William Shockley (Bell Labs) **1952** Integrated Circuits Proposed Geoffrey Dummer (Royal Radar Establishment) - *prototype failed...* **1958** First Integrated Circuit Jack Kilby (Texas Instruments) - *Co-inventor* **1959** First Planar Integrated Circuit Robert Noyce (Fairchild) - *Co-inventor* **1961** First Commercial ICs Simple logic functions from TI and Fairchild **1965** Moore's Law Gordon Moore (Fairchild) observes the trends in integration.

#### Moore's Law

Predicts exponential growth in the number of components per chip.

#### **1965 - 1975** Doubling Every Year

In 1965 Gordon Moore observed that the number of components per chip had doubled every year since 1959 and predicted that the trend would continue through to 1975.

Moore describes his initial growth predictions as "ridiculously precise".

#### **1975 - 201?** Doubling Every Two Years

In 1975 Moore revised growth predictions to doubling every two years.

Growth would now depend only on process improvements rather than on more efficient packing of components.

In 2000 he predicted that the growth would continue at the same rate for another 10-15 years before slowing due to physical limits.

#### 1005

### History



### Moore's Law at Intel<sup>1</sup>

<sup>1</sup>Intel was founded by Gordon Moore and Robert Noyce from Fairchild

### History

### Moore's Law at Intel $2 + \text{AMD}/\text{TSMC}$



<sup>2</sup>Intel has had some hiccups recently - AMD/TSMC appear to be in front

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#### History

Moore's Law; a Self-fulfilling Prophesy

The whole industry has used the Moore's Law curve to plan new fabrication facilities.

#### **Slower** - wasted investment

Must keep up with the Joneses<sup>3</sup>.

#### **Faster** - too costly

Cost of capital equipment to build ICs doubles approximately every 4 years.

*Moore's law is not dead (at least not quite). As transistor dimensions approach the size of a few tens of molecules, new techniques are needed. Recent developments include the stacking of transistors in V-NAND Flash memory to achieve higher densities.*

<sup>3</sup>or the Intels



#### Overview of Technologies



2001

#### Overview of Technologies

All functions can be realized using only the NOR gates $1$  available in the RTL logic family.<sup>2</sup>



<sup>1</sup>Note that an inverter is a special case of a NOR gate with only one input. <sup>2</sup>NAND gates could be used instead for logic families which support only NAND gates.

2003

Overview of Technologies

#### RTL Inverter and NOR gate



#### Overview of Technologies



- $\bullet$  TTL gives faster switching than RTL at the expense of greater complexity<sup>3</sup>. The characteristic multi-emitter transistor reduces the overall component count.
- ECL is a very high speed, high power, non-saturating technology.

<sup>&</sup>lt;sup>3</sup>Most TTL families are more complex than the basic version shown here

#### Overview of Technologies

#### NMOS - a VLSI technology.



- Circuit function determined by series/parallel combination of devices.
- Depletion transistor acts as non-linear load resistor.

Resistance increases as the enhancement device turns on, thus reducing power consumption.

• The low output voltage is determined by the size ratio of the devices.

#### 2005





- An active PMOS device complements the NMOS device giving:
	- **–** rail to rail output swing.
	- **–** negligible static power consumption.

2007

#### Overview of Technologies

Alternative transistors representations for NMOS circuits



Various shorthands are used for simplifying NMOS circuit diagrams.

- Substrate connections need not be drawn since all must connect to Gnd.
- Since source and drain are indistinguishable in the layout, there is no need to show the source on the circuit diagram.

*Note that schematic tools not designed for IC design will usually include inappropriate 3-terminal symbols.*

### Digital CMOS Circuits

Alternative transistor representations for CMOS circuits



Digital CMOS circuits<sup>4</sup> tend to use simplified symbols like their NMOS counterparts.

- In general substrate connections are not drawn where they connect to Vdd (PMOS) and Gnd (NMOS).
- All CMOS devices are enhancement mode.
- Transistors act as simple digitally controlled switches.

<sup>4</sup> in analog CMOS circuits we may have wells not connected to Vdd/GND

Static CMOS complementary gates



• For any set of inputs there will exist either a path to Vdd or a path to Gnd.

2009

Digital CMOS Circuits



- All compound gates are inverting.
- Realisable functions are arbitrary AND/OR expressions with inverted output.





• Bipolar Transitors with Resistors - MSI/LSI

RTL - NOR TTL - NAND ECL - OR/NOR

• MOS Transistors (no resistors) - VLSI

NMOS CMOS - No static power! *Both allow construction of NOR, NAND & Compound gate (always inverting)*

#### Components for IC Design

Diodes and Bipolar Transistors

Diode



- Ideal structure 1D
- Real structure 3D
- Depth controlled implants.

3001

Components for IC Design



NPN Transistor



• Two n-type implants.

Components for IC Design





Components for IC Design



- Active Area mask defines extent of *Thick Oxide*.
- Polysilicon mask also controls extent of *Thin Oxide* (alias *Gate Oxide*).
- N-type implant has no extra mask.
- It is blocked by thick oxide and by polysilicon.
- The implant is *Self Aligned*.
- Substrate connection is to bottom of wafer.
- All substrates to ground.
- Gate connection not above transistor area.
- Design Rule.

#### **Interconnect**



- Crossing conductors on different masks do not interact<sup>1</sup>.
- Explicit contact/via is required for connection.
- Crossing conductors on the same mask are always connected.

<sup>1</sup>the exception to this rule is that polysilicon crossing diffusion gives us a transistor

#### 3005

### Components for IC Design



- for larger resistances we need minimum width poly (often combined with a *serpantine* shape) to save on area
- $\bullet$  corner squares count as half<sup>2</sup> squares
- for predicatability and matching we may need wider tracks without corners

<sup>2</sup>effective resistance  $\approx 0.56R_s$ 

3007

#### Interconnect

*l*





 $R_s$  = *resistance of a square (i.e.*  $w = l$ ) so the units for  $R_s$  are  $\Omega/\square$  (ohms per square).

### Components for IC Design



- Capacitance to underlying conductor  $C = C_a w l + 2 C_f l$
- Coupling capacitance to adjacent track  $C = C_c l/s$ where  $C_a$ ,  $C_f$ ,  $C_c$  are constants for a given layer and process *in digital designs our only aim is to minimise parasitic capacitance*





# **Diode** NPN Transistor

NMOS Enhancement transistor NMOS Process









# Resistor Capacitors







#### 4001

#### CMOS

#### NMOS Transistor – with top substrate connection

Where it is not suitable for substrate connections to be shared, a more complex process is used.

- Five masks must be used to define the transistor:
	- **–** P Well
	- **–** Active Area
	- **–** Polysilicon
	- **–** N+ implant
	- **–** P+ implant
- P Well, for isolation.
- Top *substrate* connection.
- P+/N+ implants produce good *ohmic* contacts.



4003

### **CMOS**

#### CMOS Inverter

- The process described here is an *N Well process* since it has only an N Well. P Well and Twin Tub processes also exist.
- Note that the P-N junction between chip substrate and N Well will remain reverse biased.

Thus the transistors remain isolated.

- N implant defines NMOS source/drain and PMOS substrate contact.
- P implant defines PMOS source/drain and NMOS substrate contact.

#### Processing – Photolithography





4005

Processing – Mask Making



• Optical reduction allows narrower line widths.

#### CMOS - Short Gate Techiques



- With the aid of trenches we raise the active area above the bulk silicon.
- We can then wrap the gate around the channel.
- Avoids an effect where a channel is created in a region which is closer to the drain than the gate.



### Design Rules

To prevent chip failure, designs must conform to design rules:

• Single layer rules



• Multi-layer rules



5001

Derivation of Design Rules



Design Rules



5003

### Abstraction



- Mask Level Design
- Laborious Technology/Process dependent.
- Design rules may change during a design!
- Transistor Level Design
- Process independent, Technology dependent.
- Gate Level Design
- Process/Technology independent.

#### Abstraction - Stick Diagrams



Stick diagrams give us many of the benefits of abstraction:

- Much easier/faster than full mask specification.
- Process independent (valid for any CMOS process).
- Easy to change.

while avoiding some of the problems:

• Optimized layout may be generated much more easily from a stick diagram than from transistor or gate level designs.<sup>1</sup>

<sup>1</sup>note that all IC designs must end at the mask level.

5005







5007

### Digital CMOS Design



### Digital CMOS Design

- Stick Diagrams
- *Explore your Design Space*.
	- **–** Implications of crossovers.
	- **–** Number of contacts.
	- **–** Arrangement of devices and connections.
- Process independent layout.
- Easy to expand to a full layout for a particular process.

### Sticks and CAD - Symbolic Capture



- Transistors are placed and explicitly sized.
- components are joined with zero width wires.
- contacts are automatically selected as required.
- A semi-automatic compaction process will create DRC correct layout.
	- 5009

### Sticks and CAD - Magic



- Log style design (sticks with width) DRC errors are flagged immediately. - again contacts are automatically selected as required.
- On-line DRC leads to rapid generation of correct designs. - symbolic capture style compaction is available if desired.



### Digital CMOS Design

#### A logical approach to gate layout.

• *All complementary gates may be designed using a single row of n-transistors above or below a single row of p-transistors, aligned at common gate connections.*



6001

### Digital CMOS Design

#### Euler Path

- For the majority of these gates we can find an arrangement of transistors such that we can butt adjoining transistors.
	- **–** Careful selection of transistor ordering.
	- **–** Careful orientation of transistor source and drain.
- Referred to as *line of diffusion*.



### Digital CMOS Design

#### Finding an Euler Path

Computer Algorithms

• It is relatively easy for a computer to consider all possible arrangements of transistors in search of a suitable Euler path.

This is not so easy for the human designer.

#### One Human Algorithm

- Find a path which passes through all n-transistors exactly once.
- Express the path in terms of the gate connections.
- Is it possible to follow a similarly labelled path through the p-transistors?
	- **–** Yes you've succeeded.
	- **–** No try again (you may like to try a p path first this time).

6003

### Digital CMOS Design



Here there are four possible Euler paths.

### Digital CMOS Design

Finding an Euler Path



6005

Digital CMOS Design



No possible path through n-transistors!

6007

Digital CMOS Design



*of a line of diffusion. Where this is not the case a simple tap,*  $\triangleleft$ , *should be used.* 

 $11$  tap is good for about 6 transistors – insufficient taps may leave a chip vulnerable to latch-up

Digital CMOS Design



### Digital CMOS Design



- No possible path through p-transistors.
- No re-arrangement will create a solution!



Digital CMOS Design



- The philosopher is happy to prove that there is no Euler path to be found.
- The engineer will use *partial Euler paths* to reach the best solution.



Investigation of Euler paths leads to more efficient layout\*



#### 7001

### Digital CMOS Design

Multiple gates

- Gates should all be of same height.
	- **–** Power and ground rails will then line up when butted.
- All gate inputs and outputs are available at top and bottom.
	- **–** All routing is external to cells.
	- **–** Preserves the benefits of hierarchy.
- Interconnect is via *two conductor routing*.
	- **–** In this case Polysilicon vertically and Metal horizontally.

### Digital CMOS Design



### Standard Cell Design

Many ICs are designed using the standard cell method.

• Cell Library Creation

A cell library, containing commonly used logic gates<sup>1</sup> is created for a process. This is often carried out by or on behalf of the foundry.

•  $ASIC<sup>2</sup>$  Design

The ASIC designer must design a circuit using the logic gates available in the library.

The ASIC designer usually has no access to the full layout of the standard cells and doesn't create any new cells for the library.

- Layout work performed by the ASIC designer is divided into two stages:
- **–** Placement
- **–** Routing

 $1$ note that a standard cell may include transistors from more than one basic function (e.g. NAND + inverter to give AND) but will normally be designed *flat* i.e. without layout hierarchy. <sup>2</sup>Application Specific Integrated Circuit

#### Standard Cell Design

#### Choosing a set of cells for a cell library

- There is no set size for a cell library.
- Theoretically just one cell  $($  ) or one type of cell  $($  , , , , , , , , , is sufficient for a cell library.
- The use of more complex cells allows for designs optimised for area and/or performance:



- Which basic gates; which compound gates; which sequential gates?
- Do we provide different versions of the same gate (e.g. small area version, high drive version)? If so, how many different versions?

### Placement & Routing



Cells are placed in one or several equal length lines with inter-digitated power and ground rails.

7007

#### Standard Cell Design



The partial cell layout usually given to the ASIC designer is known as a black box or *abstract* view. The abstract:

- must include cell ports and a cell boundary
- may include some or all of the metal mask information

#### Placement & Routing



In the routing channels between the cells we route metal1 horizontally and metal2 vertically.

#### Two conductor routing

- Conductor A for horizontal inter-cell routing <sup>3</sup> Conductor B vertical inter-cell routing<sup>3</sup>
- This logical approach means that we should never have to worry about signals crossing.

This makes life considerably easier for a computer (or even a human) to complete the routing.

- We must only ensure that two signals will not meet in the same horizontal or vertical channel.
- Computer algorithms can be used to ensure placement of cells such that wires are short.<sup>4</sup>
- Further computer algorithms can be used to optimize the routing itself.

7009

### Standard Cell Design



With this approach we can route safely over the cell to the specified pins leading to much smaller gaps between cell rows.

7011

### Standard Cell Design

#### More Metal Layers

With three or more metal layers it is possible to take a different approach. The simplest example uses three metal layers.

• Standard Cells

Use only metal1 except for I/O which is in metal2

• Two Conductor Routing Uses metal2 and metal3



### Standard Cell Design



Alternative Placement Style

By flipping every second row it may be possible to eliminate gaps between rows. N-wells are merged and power or ground rails are shared.

This approach is normally associated with sparse rows and non channel based routing algorithms.

 ${}^{3}$ In the two-metal example Conductor A is Metal1 and Conductor B is Metal2

<sup>&</sup>lt;sup>4</sup>In VLSI circuits we often find that inter-cell wiring occupies more area than the cells themselves.













### Static CMOS Complementary Gates



#### • **Static**

After the appropriate propagation delay the ouput becomes valid and remains valid. $1$ 

#### • **Complementary**

For any set of inputs there will exist either a path to Vdd or a path to GND. Where this condition is not met we have either a high impedence output or a

conflict in which the strongest path succeeds. Static CMOS **Non-complementary** gates make use of these possibilities.

 $\frac{1}{1}$ c.f. Dynamic logic which uses circuit capicitance to store state for a short time.

#### 8001



#### • Transmission Gate

**–** For static circuits we would normally use a CMOS transmission gates:



- - balanced *n* and *p* pass transistors
- - faster pull-up
- - slower pull-down

8003

#### Pass Transistor Circuits

#### • Pass Transistor

IN OUT ENABLE

- **–** Provides very compact circuits.
- **–** Good transmission of logic '0'.
- **–** Poor transmission of logic '1'.
- - slow rise time
- - degradation of logic value

The pass transistor is used in many dynamic CMOS circuits<sup>2</sup>.

#### Pass Transistor Circuits

• Transmission Gate Layout



 $-$  note that these circuits are not fully complementary<sup>3</sup> hence they do not immediately lend themselves to a *line of diffusion* implementation.

 $2$ where pull-up is performed by an alternative method

 $3$  since there are sets of inputs for which the output is neither pulled low nor high

#### Pass Transistor Circuits

• Transmission Gate Multiplexor



- **–** very few transistors 4 (+2 for inverter)
- **–** difficult layout may offset this advantage
- - prime candidate for 2 level metal

8005

## Bus Distributed Multiplexing



Ideal for signals with many drivers from different modules.

8007

#### Pass Transistor Circuits

#### • Bus Wiring



- **–** distributed multiplexing<sup>4</sup>
- **–** only one inverter required per bank of transmission gates
- **–** greatly simplifies global wiring

### Bus Distributed Multiplexing



- Separate circuit for each function
- Connected via distributed multiplexor

<sup>&</sup>lt;sup>4</sup>internal chip bus should never be allowed to float high impedance

 $5$ Note that transmission gates have no drive capability in themselves. Here a good drive is ensured by providing buffers.

### Bus Distributed Multiplexing



- Single optimized ALU module
- Multiplexing is not distributed
- Multiplexor implementation may use transmission gates

8009

### Pass Transistor Circuits

• Tristate Inverter



- **–** Alternatively the transmission gate may be incorporated into the gate.
- - one connection is removed easier to layout
- - also easier to simulate!

8011

#### Pass Transistor Circuits

#### • Tristate Inverter



**–** Any gate may have a tri-state output by combining it with a transmission gate.

#### Pass Transistor Circuits

• Tristate Inverter Layout



### Pass Transistor Circuits

• Tristate Inverter Bus Driver



- **–** a tristate inverting buffer is often used to drive high capacitance bus signals
- **–** transistors may be sized as required





• CMOS transmission gate latch



A simple transparent latch can be build around a transmission gate multiplexor

- **–** transparent when load is high
- **–** latched when load is low
- **–** two inverters are required since the transmission gate cannot drive itself

9001

### Latches and Flip-Flops

#### • Transmission gate latch layout



**–** a compact layout is possible using 2 layer metal

• A simpler layout may be achieved using tristate inverters.



**–** this design requires two additional transistors but may well be more compact.

9003

### Latches and Flip-Flops

• For use in simple synchronous circuits we use a pair of latches in a master slave configuration.



- **–** this avoids the race condition in which a transparent latch drives a second transparent latch operating on the same clock phase.
- **–** the circuit behaves as a rising edge triggered D type flip-flop.

### Latches and Flip-Flops

• Transmission gate implementation



• Tristate inverter implementation



9005

### Latches and Flip-Flops

• Layout of master slave D type.



**–** very compact using alternative configuration.

9007

### Latches and Flip-Flops

• Alternative configuration



**–** Implementation



### Latches and Flip-Flops

• For the same functionality we could use an edge triggered D type:



- **–** a few more transistors
- **–** more complex wiring
- **–** simpler clock distribution

### Register File

Where we have large amounts of storage the use of individual latches can lead to space saving.



- Load signals must be glitch free with tightly controlled timing.
- Edge Triggered D-type prevents a race condition ( $Reg1 \leftarrow Reg1 + Reg2$ ).





Final layouts will be more complex where clock buffers, reset circuitry and metal 2 i/o are included Euler path analysis is applied creatively to these multi−gate cells − gates are often linked via the common gnd/pwr node

#### PLA structures

Programmable Logic Array structures provide a logical and compact method of implementing multiple SOP (Sum of Products) or POS expressions.



Most PLA structures employ pseudo-NMOS NOR gates using a P-channel device in place of the NMOS depletion load.

10001

PLAs, ROMs and RAMs





- Unlike complementary CMOS circuits, these gates will dissipate power under static conditions (since the P device is always on).
- The P and N channel devices must be ratioed in order to create the required low output voltage.
- This ratioing results in a slower gate, although there is a trade-off between gate speed and static power dissipation.

### PLAs, ROMs and RAMs



• A regular layout is employed, with columns for inputs and outputs and rows for intermediate expressions.

10003

### PLAs, ROMs and RAMs



• Layout is simply a matter of selecting and placing rectangular cells from a limited set.

#### PLAs, ROMs and RAMs



• Conversion to *sticks* is straight forward with opportunities for further optimization.

10005

### PLAs, ROMs and RAMs

#### Static RAM

- Used for high density storage on a standard CMOS process.
- Short lived conflict during write NMOS transistors offer stronger path.
- Differential amplifiers are used for speedy read.



Standard 6 transistor static RAM cell.

10007

### PLAs, ROMs and RAMs



• A ROM may simply be a PLA with fixed decode plane<sup>1</sup> and programmable data plane.



# SRAM Structure







10009



Cells are designed to butt together in two dimensions leading to efficient layout

PLA layout efficiency will depend on the actual function implemented (e.g. number of common product terms)

#### System Design Choices

#### • Programmable Logic

**–** PLD

- e.g. Lattice ispGAL22V10, Atmel ATF1502 CPLD
- **–** Field Programmable Gate Array (FPGA)
- e.g. Intel Cyclone V, Xilinx Artix-7/Zync-7000
- Semi-Custom Design
	- **–** Mask Programmable Gate Array
	- e.g. ECS CMOS Gate Array Intel HardCopy II structured ASICs
	- **–** Standard Cell Design e.g. AMS CORELIB 0.35µm cell library
- Full Custom Design

11001

## Programmable Logic



#### ICT PEEL22CV10 Source: ICT

- One time use Fuse programmable.
- Reprogrammable UV/Electrically Erasable.

11003

### System Design Choices

• Programmable Logic START HERE

- **–** Best possible design turnaround time
- **–** Cheapest for prototyping
- **–** Best time to market
- **–** Minimum skill required
- Semi-Custom Design
- Full Custom Design
	- **–** Cheapest for mass production
	- **–** Fastest
	- **–** Lowest Power
	- **–** Highest Density<sup>1</sup>
	- **–** Most skill required

### Field Programmable Gate Array – Xilinx XC4000



- Configurable Logic Blocks (CLBs) & I/O Blocks<sup>2</sup>
- Programmable Interconnect

<sup>2</sup>Xilinx XC4013 has 576 (24  $\times$  24) CLBs and up to 192 (4  $\times$  48) user I/O pins.

<sup>1</sup>optimization limited by speed/power/area trade off

# **Field Programmable Gate Array –** Xilinx XC4000 CLB



Source: Xilinx







#### Xilinx Artix-7 – SLICEM clb<sup>3</sup>



Source: Xilinx

- 4x 6-input Look-Up Tables (LUTs) for combinational logic
- Carry chain supporting fast carry lookahead
- 8x storage elements
- LUTs can be alternatively configured as
- 256 bits RAM
- 32-bit shift register

 $3\chi$ ilinx XC7A200T has 16,825 CLBs (each containing 2 slices) and up to 500 user I/O pins.

11007

#### FPGA - System On Chip

Modern FPGAs are big enough for:

- One or more soft-core processors
- Program memory
- Data memory
- + specialist hardware

The new trend is for FPGAs with hard processors built in:

- Xilinx Zync-7000 includes dual-core ARM A9
- Intel Cyclone V SE includes dual-core ARM A9
- Cypress PSoC 4 includes ARM Cortex-M0 and programmable digital<sup>4</sup> and analog blocks

<sup>&</sup>lt;sup>4</sup>here the digital block is PLD rather than FPGA



11009

### Standard Cell Design

• Logic Functions



- Auto Generated Macro Blocks
	- **–** PLA
	- **–** ROM
	- **–** RAM
- System Level Blocks
	- **–** Microprocessor core<sup>5</sup>
- <sup>5</sup>Will support System On Chip applications.

11011

### Mask Programmable Gate Array



• Customize Metal and Contact Window masks only.

#### Full Custom

All design styles need full custom designers

- to design the base programmable logic chips
- to design building blocks for semi-custom

Where large ASICs use full custom techniques they are likely to be used alongside semi-custom techniques.

- e.g. Hand-held computer game chip
- Full custom bitslice datapath
- hand crafted for optimum area efficiency and low power consumption
- Standard cell controller
- Macro block RAM, ROM



All design styles need full custom designers

A large ASIC (especially SoC) may mix Semi−Custom and Full Custom